



NOTE: POSITION OF OLD STRUT LINKAGE ATTACH HOLE IN REFERENCE TO STRUT TUBE ATTACH HOLE.

MARK NEW STRUT TUBE HOLE LOCATION, WHILE SIDE BY SIDE WITH OLD STRUT TUBE. MAKE ADJUSTMENT FOR DIFFERENCES IN OLD AND AIRGLAS FORK LINKAGE ATTACH HOLE. THE GOAL IS TO KEEP THE SAME POSITION ON LINKAGE.

MARK AND CUT NEW STRUT TUBE.
NOTE: THE MAXIMUM LENGTH BELOW BLOCK IS .375" (3/8), TO PREVENT STRUT FROM GOUGING TIRE.

INSTALL BLOCK IAW INSTRUCTIONS. ALLOW TO COOL.
USE A LATHE CENTERING BIT TO DRILL HOLES ON THE BLOCK ATTACH HOLES.

CUT LINE
0.200
60
0.975" MAX FROM UPPER STRUT BARREL HOLE CENTERLINE
MAX. 3/8"
TRIM GUIDANCE FOR AIRGLAS FORK INSTALLATION
NOTE: USE LATHE PARTING TOOL, OR OTHER ADEQUATE METHOD TO CUT BARREL. ENSURE BARREL IS COMPLETELY SMOOTH PRIOR TO INSTALLING BLOCK.

THIS DRAWING INCLUDES INFORMATION PROPRIETARY TO AIRGLAS, INC. AND IS SUBMITTED FOR EVALUATION ONLY AND SHALL NOT BE USED TO MANUFACTURE OR REPRODUCE WITHOUT PERMISSION OF AIRGLAS, INC.

| 1 | | PA32-206L-7 | NOSE FORK BLOCK | | 7075-T651 | QQ-A-225/9 | | | | | | | | | |
|-----|-----|-----------------|-----------------|-------------|------------|------------|----------------|----------|--------|------------|---------|------|--|--|--|
| NO. | QTY | CODE IDENT. NO. | PART NUMBER | DESCRIPTION | STOCK SIZE | MATERIAL | MATERIAL SPEC. | UTS 1000 | FINISH | CALC. UNIT | ACT. WT | ZONE | | | |

| | | | | | | | | | | | |
|--|--|---------|--|-------------------|--|---|--|------------------------------------|--|--|--|
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES EXCEPT AS NOTED | | | | CONTRACT NO. | | AIRGLAS, INC. Anchorage, Alaska | | | | | |
| DECIMALS X ± .1 ANGLES XX ± .03 X ± .5° XXX ± .005 | | | | SPEC. CONTROL NO. | | | | | | | |
| HEAT TREAT MATERIAL GOV. SPEC. | | | | Approved by: | | STRUT TUBE INSTALL | | | | | |
| STEEL MIL - H - 6875 ALUM. XXXXXXXXXX MAG. CAST MIL - H - 6857 | | | | Checked by: | | | | | | | |
| NEXT ASSY. | | USED ON | | Drawn by: JDH | | Size C Code Ident. No. 17564 | | STRUT TUBE INSTALL/TRIMMING | | | |
| APPLICATION | | | | Date: 03 Oct 22 | | Scale 1:1 | | Sheet 1 of 1 | | | |