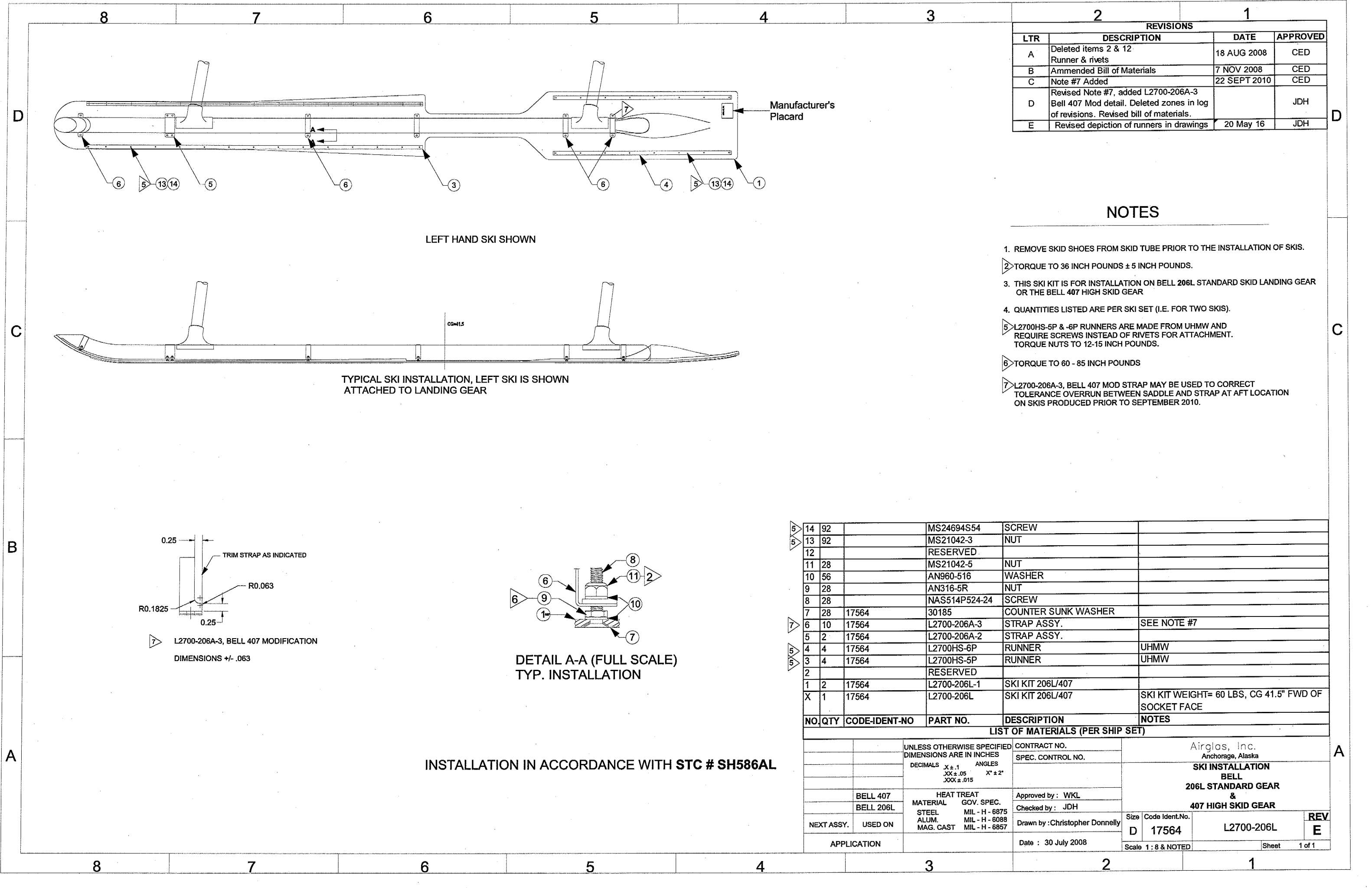




REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
A	Deleted items 2 & 12 Runner & rivets	18 AUG 2008	CED
B	Ammended Bill of Materials	7 NOV 2008	CED
C	Note #7 Added	22 SEPT 2010	CED
D	Revised Note #7, added L2700-206A-3 Bell 407 Mod detail. Deleted zones in log of revisions. Revised bill of materials.		JDH
E	Revised depiction of runners in drawings	20 May 16	JDH

NOTES

1. REMOVE SKID SHOES FROM SKID TUBE PRIOR TO THE INSTALLATION OF SKIS.
2. TORQUE TO 36 INCH POUNDS ± 5 INCH POUNDS.
3. THIS SKI KIT IS FOR INSTALLATION ON BELL 206L STANDARD SKID LANDING GEAR OR THE BELL 407 HIGH SKID GEAR
4. QUANTITIES LISTED ARE PER SKI SET (I.E. FOR TWO SKIS).
5. L2700HS-6P & -6P RUNNERS ARE MADE FROM UHMW AND REQUIRE SCREWS INSTEAD OF RIVETS FOR ATTACHMENT. TORQUE NUTS TO 12-15 INCH POUNDS.
6. TORQUE TO 60 - 85 INCH POUNDS
7. L2700-206A-3, BELL 407 MOD STRAP MAY BE USED TO CORRECT TOLERANCE OVERRUN BETWEEN SADDLE AND STRAP AT AFT LOCATION ON SKIS PRODUCED PRIOR TO SEPTEMBER 2010.

14	92		MS24694S54	SCREW	
13	92		MS21042-3	NUT	
12			RESERVED		
11	28		MS21042-5	NUT	
10	56		AN960-516	WASHER	
9	28		AN316-5R	NUT	
8	28		NAS514P524-24	SCREW	
7	28	17564	30185	COUNTER SUNK WASHER	
6	10	17564	L2700-206A-3	STRAP ASSY.	SEE NOTE #7
5	2	17564	L2700-206A-2	STRAP ASSY.	
4	4	17564	L2700HS-6P	RUNNER	UHMW
3	4	17564	L2700HS-5P	RUNNER	UHMW
2			RESERVED		
1	2	17564	L2700-206L-1	SKI KIT 206L/407	
X	1	17564	L2700-206L	SKI KIT 206L/407	SKI KIT WEIGHT= 60 LBS, CG 41.5" FWD OF SOCKET FACE
NO. QTY		CODE-IDENT-NO	PART NO.	DESCRIPTION	NOTES

LIST OF MATERIALS (PER SHIP SET)

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DECIMALS X ± .1 ANGLES XX ± .05 X° ± 2° XXX ± .015		CONTRACT NO.	Airglas, Inc. Anchorage, Alaska	
				SPEC. CONTROL NO.	SKI INSTALLATION BELL 206L STANDARD GEAR & 407 HIGH SKID GEAR	
				Approved by: WKL		
				Checked by: JDH		
				Drawn by: Christopher Donnelly	Size D	Code Ident.No. 17564
				Date: 30 July 2008	L2700-206L	
				Scale 1: 8 & NOTED		REV E
				Sheet 1 of 1		

INSTALLATION IN ACCORDANCE WITH STC # SH586AL