



NO.	QTY.	CODE IDENT. NO.	PART NO.	DESCRIPTION	STOCK SIZE	MATL.	MATL. SPEC.
7	2		MS24865-302	Cotter Pin			(Only needed with AN7-13 Bolt)
6	1		AN865-720C or AN10-7	Nut			(Use AN10-7 with AN7-13 Bolt)
5	1		AN7-13A or AN7-13	Bolt			AN7-13A uses a self locking AN365-720C Nut
4	1	17664	EB616-22	Bolt			
3	3		AN93C-616	Nut			
2	3	17664	EB616-24	Bolt			
1	1	17664	L20500-D501A-6 MOD	Spring		Modified	
						HD Modification Kit	

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UNLESS OTHERWISE SPECIFIED:	NAME	DATE
DRAWN	JDH	3 Mar 14
CHECKED	CB	3 Mar 14
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		
MATERIAL		
FINISH		
NEXT ASSY	USED ON	
APPLICATION		
DO NOT SCALE DRAWING		

TITLE:

L20500-D501A CONVERSION TO
L20500-D501HD TAIL WHEEL
RE-INFORCEMENT PROCEDURE

SIZE DWG. NO.

L20500D501A
HD MODIFICATION KIT

REV

SCALE: N/A WEIGHT: SHEET 1 OF 2