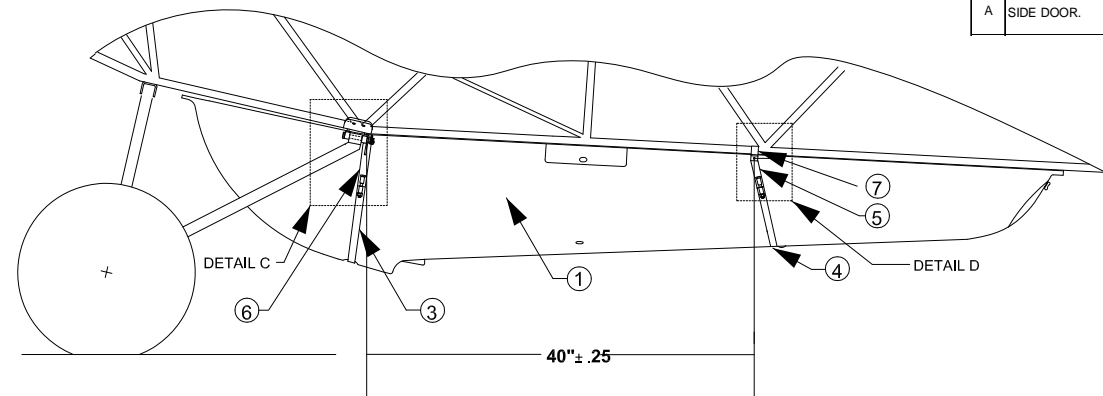
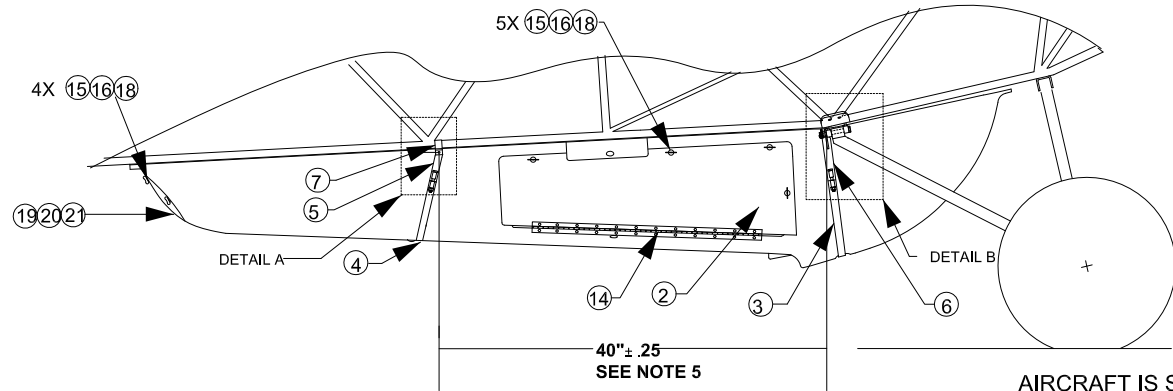


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED BY
A	ADDED FIFTH DZUS FASTENER TO SIDE DOOR.	10/10/2017	CDB



AIRCRAFT IS SHOWN RESTING ON THE GROUND WITH 8.50 x 6 TIRES INSTALLED

**NOTES**

- FOR INSTALLATION SEE AIRGLAS INSTALLATION MANUAL LC18XL-105.
- 81903-03 LANDING GEAR STEP ASSY. MUST BE REMOVED (IF PRESENT).
- ITEMS INSTALLED ON ITEM 1 AT FACTORY INCLUDED IN BILL OF MATERIALS FOR THE CONVENIENCE OF AIRCRAFT MAINTAINERS.
- UNLESS NOTED OTHERWISE, TORQUE ALL FASTENERS IAW AC 43.13-1B TABLE 7-1.
- IF SIDE BAGGAGE DOOR IS INSTALLED IN AIRCRAFT. MOVE ITEM 7 FORWARD TO CLEAR TUBING CLUSTER.

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NO.	QTY	CODE-IDENT-NO	PART NO.	DESCRIPTION	NOTES
21	2	17564	LTC18-2B-2	STRAP ASSY.	NOT DEPICTED. INSTALLED ON ITEM 1 AT FACTORY
20	2	17564	LTC18-2B-1	DOUBLER	NOT DEPICTED. INSTALLED ON ITEM 1 AT FACTORY
19	1	17564	LC18XL-2B	REAR DOOR	INSTALLED ON ITEM 1 AT FACTORY
18	9		S5A-200	SPRING	INSTALLED ON ITEM 1 AT FACTORY
17	8		RESERVED		
16	9		GA5-375	GROMMET	INSTALLED ON ITEM 1 AT FACTORY
15	9		AJ5-45	STUD, DZUS	INSTALLED ON ITEM 1 AT FACTORY
14	1		MS20257-4	HINGE (27" LONG)	INSTALLED ON ITEM 1 AT FACTORY
13	2		AN365-1032	NUT	ALT.: MS21042-3 OR MS21044N3
12	2		AN960-10	WASHER	ALT.: NAS1149F0363P
11	2		AN3-4A	BOLT	
10	4		AN365-428	NUT	ALT.: MS21042-4 OR MS21044N4
9	4		AN960-416	WASHER	ALT.: NAS1149F0463P
8	4	17564	AN4-24A OR MS90727-16	BOLT (MODIFIED)	
7	2	17564	LTC18-8	CLAMP	
6	2	17564	LTC18-6	STRAP ASSY.	
5	2	17564	LTC18-5	STRAP ASSY.	
4	1	17564	LC18XL-4	STRAP ASSY. CENTER REAR	
3	1	17564	LC18XL-3	STRAP ASSY. CENTER FRONT	
2	1	17564	LC18XL-2	SIDE DOOR	INSTALLED ON ITEM 1 AT FACTORY
1	1	17564	LC18XL-1	CARGO POD MOLDING	
X	1	17564	LC18XL	CARGO POD KIT	

**LIST OF MATERIALS**

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		CONTRACT NO.		Airglas, Inc. Anchorage, Alaska	
DECIMALS .X ± .1 .XX ± .1 .XXX ± .1		SPEC. CONTROL NO.		LC18XL CARGO POD INSTALLATION	
ANGLES X ± 5°		Approved by: CDB		REV A	
HEAT TREAT		Checked by: CDB		Scale NOTED	
MATERIAL GOV. SPEC.		Drawn by: JDH		Sheet 1 OF 1	
STEEL MIL - H - 6875		Date: 6-8-2012		REV A	
ALUM. MIL - H - 6058					
MAG. CAST MIL - H - 6857					
NEXT ASSY.	USED ON	APPLICATION			

